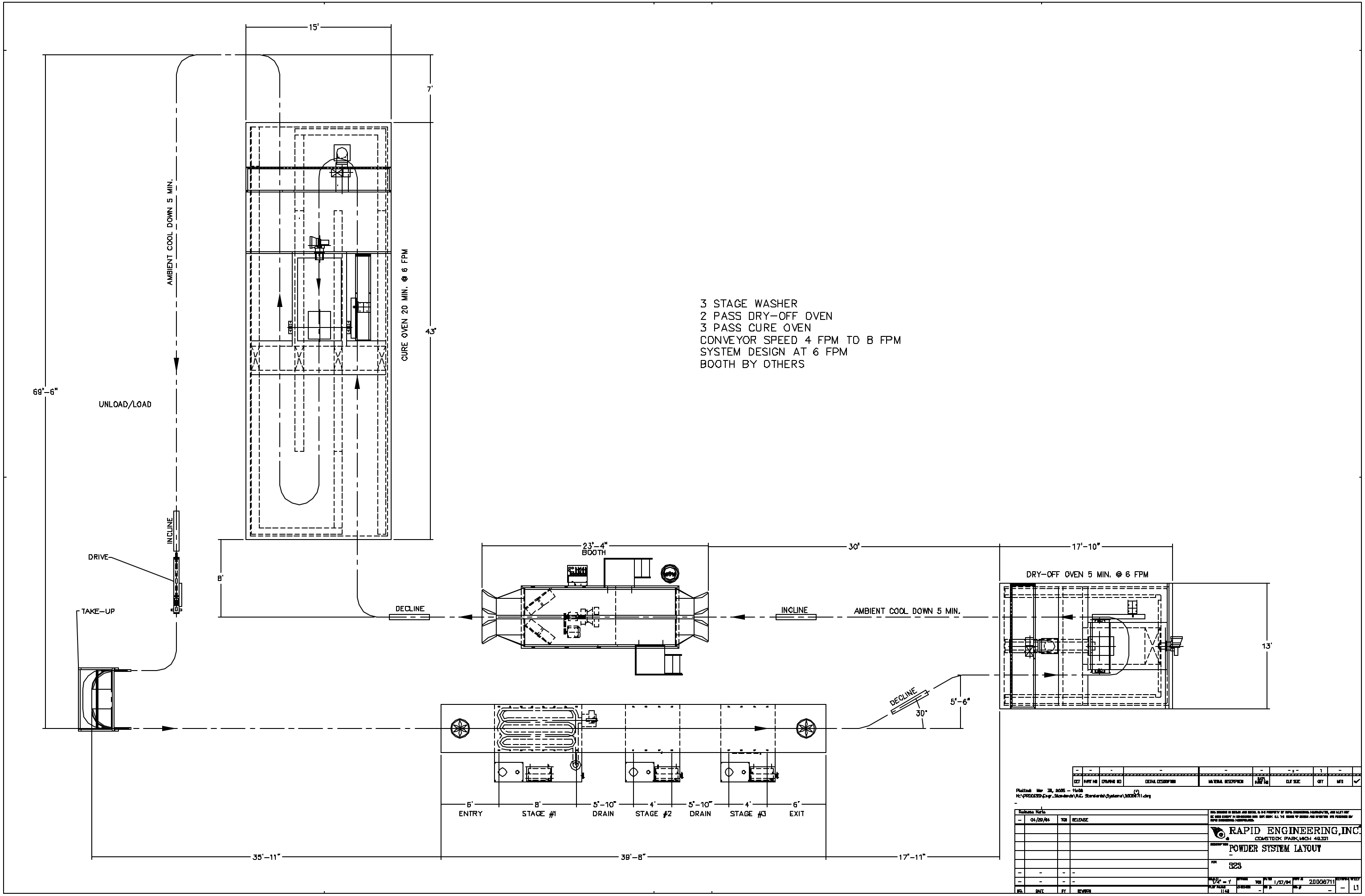
15'
7'
43'
AMBIENT COOL DOWN 5 MIN.
CURE OVEN 20 MIN. @ 6 FPM
69'-6"
UNLOAD/LOAD
INCLINE
DRIVE
TAKE-UP
8'
DECLINE
23'-4"
BOOTH
30'
INCLINE
AMBIENT COOL DOWN 5 MIN.
17'-10"
DRY-OFF OVEN 5 MIN. @ 6 FPM
13'
DECLINE
30°
5'-6"
5'
ENTRY
8'
STAGE #1
5'-10"
DRAIN
4'
STAGE #2
5'-10"
DRAIN
4'
STAGE #3
6'
EXIT
35'-11"
39'-8"
17'-11"
3 STAGE WASHER
2 PASS DRY-OFF OVEN
3 PASS CURE OVEN
CONVEYOR SPEED 4 FPM TO 8 FPM
SYSTEM DESIGN AT 6 FPM
BOOTH BY OTHERS
RAPID ENGINEERING, INC.
COMSTOCK PARK, MICH 49321
POWDER SYSTEM LAYOUT
323
1/4" = 1'
1/27/94
20008711
L1
01/20/94
RELEASE